ED 107 953

95 CE 004 166

AUTHOR B
TITLE A
INSTITUTION O

Boyadjid, Thomas A; Paoletti, Donald J. An Analysis of the Baking Occupation.

Ohio State Dept. of Education, Columbus. Div. of Vocational Education.; Ohio State Univ., Columbus.

Trade and Industrial Education Instructional

Materials Lab.

SPONS AGENCY PUB DATE NOTE Office of Education (DHEW), Washington, D.C.

[75]

80p.; For related documents, see CE 004 160-165, CE 004 167-206, CE 004 263-268, and CE 004 425-427

EDRS PRICE DESCRIPTORS

MF-\$0.76 HC-\$4.43 PLUS POSTAGE Communication Skills; \*Cooks; \*Food Processing Occupations; \*Job Analysis; Knowledge Level;

\*Occupational Information; Safety; Skill Analysis; Skill Development; \*Task Analysis; Task Performance;

Work Attitudes

IDENTIFIERS

\*Bakers

### ABSTRACT

The general purpose of the occupational analysis is to provide workable, basic information dealing with the many and varied duties performed in the baking occupation. Such tasks as choosing ingredients and the actual baking process are logical primary concerns, but also explored are the safety and sanitation factors and management problems in a bakery operation. The document opens with a brief introduction followed by a job description. The bulk of the document is presented in table form. Nine duties are broken down into a number of tasks and for each task a two-page table is presented, showing on the first page: tools, equipment, materials, objects acted upon; performance knowledge (related also to decisions, cues and errors); safety--hazard; and on the second page: science; math--number systems; and communications (performance modes, examples, and skills and concepts). The duties include: sanitizing and cleaning premises and equipment; preparing and cooking various products; selecting types of ingredients; maintaining inventory and stock control; developing merchandising and salesmanship; managing operation; developing accounting and bookkeeping skills; operating store: and observing safety rules and regulations. Appended are a list of safety rules and hazards, and a glossary of baking terms. (BP)

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Instructional Materials Laboratory Trade and Industrial Education The Ohio State University

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### AN ANALYSIS OF THE BAKING OCCUPATION

### Developed By

Thomas A. Boyadjis Instructor, Baking Tech. I North High School Akron, Ohio Donald J. Paoletti Instructor, Food Service Brookhaven High School Columbus, Ohio

Occupational Analysis
E.P.D.A. Sub Project 73402

June 1, 1973 to December 30, 1974

Director: Tom L. Hindes

Coordinator: William L. Ashl

The Instructional Materials Laboratory
Trade and Industrial Education
The Ohio State University





"The activity which is the subject of this report was supported in whole or in part by the U.S. Office of Education, Department of Health, Education, and Welfare. However, the opinions that are expressed herein do not reflect the position or policy of the U.S. Office of Education, and no official endorsement by the U.S. Office of Education should be inferred."

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В	Preparing and Cooking Various Products
C	Selecting Types of Ingredients
D	Maintaining Inventory and Stock Control
E	Developing Merchandising and Salesmanship
. F	Managing Operation
G	Developing Accounting and Bookkeeping Skills
Н	Operating Store
ı	Observing Safety Rules and Regulations
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### **FOREWORD**

The occupational analysis project was conducted by The Instructional Materials Laboratory, Trade and Industrial Education, The Ohio State University in conjunction with the State Department of Education, Division of Vocational Education pursuant to a grant from the U.S. Office of Education.

The Occupational Analysis project was proposed and conducted to train vocational educators in the techniques of making a comprehensive occupational analysis. Instructors were selected from Agriculture, Business, Distributive, Home Economics, and Trade and Industrial Education to gain experience in developing analysis documents for sixty-one different occupations. Representatives from Business, Industry, Medicine, and Education were involved with the vocational instructors in conducting the analysis process.

The project was conducted in three phases. Phase one involved the planning and development of the project strategies. The analysis process was based on sound principles of learning and behavior. Phase two was the identification, selection and orientation of all participants. The training and workshop sessions constituted the third phase. Two week workshops were held during which teams of vocational instructors conducted an analysis of the occupations in which they had employment experience. The instructors were assisted by both occupational consultants and subject matter specialists.

The project resulted in producing one hundred two trained vocational instructors capable of condulting and assisting in a comprehensive analysis of various occupations. Occupational analysis data were generated for sixty-one occupations. The analysis inlouded a statement of the various tasks performed in each occupation. For each task the following items were identified: tools and equipment; procedural knowledge; safety knowledge; concepts and skills of mathematics, science and communication needed for successful performance in the occupation. The analysis data provided a basis for generating instructional materials, course outlines, student performance objectives, criterion measures, as well as identifying specific supporting skills and knowledge in the academic subject areas.



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### **PREFACE**

We have tried to cover the entire range of skills needed in baking and in managing or supervising a bakery operation. Tasks are not broken down into their simplest components, nor were all duties covered in detail; but rather those things considered most necessary to the job were stressed.

Choosing ingredients and the actual baking processes are logical primary concerns. However, a conception of safety and sanitation is also needed in a bakery operation. Knowing the problems of management (bowl costs, scheduling,) should make a more efficient employee even if he/she never aspires to a supervisory position.





### **ACKNOWLEDGMENT**

We wish to acknowledge the valuable assistance rendered by the following subject matter specialists. They provided input to the vocational instructors in identifying related skills and concepts of each respective subject matter area and served as training assistants in the analysis process during the two-week workshops.

Rollin M. Barber, Psychology The Ohio State University Columbus, Ohio Glenn Mann, Communications Columbus, Ohio

Jodi Beittel, Communications Columbus, Ohio Jerry McDonald, Physical Sciences Columbus Technical Institute Reynoldsburg, Ohio

Diana L. Buckeye, Mathematics University of Michigan Avon Lake, Ohio Colleen Osinski, Psychology Columbus Technical Institute Columbus, Ohio

Rick Fien, Chemistry The Ohio State University Beachwood, Ohio David Porteous, Communications' University of Connecticut Colchester, Connecticut

N. S. Gidwani, Chemistry Columbus Technical Institute Columbus, Ohio James A. Sherlock, Communications Columbus Technical Institute. Columbus, Ohio

Bruce A. Hull, Biology The Ohio State University Columbus, Ohio Jim VanArsdall, Mathematics Worthington High School Worthington, Ohio

Donald L. Hyatt, Physics Worthington High School Worthington, Ohio Lillian Yontz, Biology The Ohio State University Caldwell, Ohio



Acknowledgment is extended to the following I.M.L. staff members for their role in conducting the workshops; editing, revising, proofing and typing the analyses.

Faith Justice Sheila Nelson	Research Associate Administrative Assistant
Marsha Opritza	<b>Editorial Consultant</b>
Rita Buccilla	Typist
Peg Bushelman	Typist
Carol Fausnaugh	Typist
Mindy Fausnaugh	Typist
Rita Hastings	Typist
Carol Hicks	Typist
Sue Holsinger .	· Typist
Barbara Hughes	Typist
Carol Marvin	Typist
Patti Nye	Typist
Kathy Roediger	Typist
Mary Salay	Typist



### JOB DESCRIPTION

A baker prepares and produces various bakery products. He/she keeps premises and all equipment clean and sanitary. He/she maintains and uses commercial bakery equipment. The baker maintains inventory and stock control, while keeping finished products in proper storage facilities. He/she practices cost accountability and overall management techniques, is involved with merchandising and salesmanship. He/she also uses bookkeeping skills in maintaining accounts and records.





### Duty A Sanitizing and Cleaning Premises and Equipment

- 1 Clean premises (ceilings, walls, floor and windows)
- 2 Maintain and clean equipment
- 3 Properly sanitize pots, pans and utensils
- 4 Dispose of trash and garbage properly
- 5 Control rodents and insects
- 6 Handle and store supplies and equipment



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<del></del>	FOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	PERFORMANCE KNOW EDGE	SAFETY TAZARD
12	Ladder Pail Detergents Sponges Rags Squeegee Platform Degreaser Steam Mop Wringer H2O Scrubber Broom Scrapper Steel wool Scaffolds Steam clean Windows Walls	Gather equipment Set up safely Clean surface Floor—sweep free of debris, scrap, then mop and dry Move mobile equipment out of area to be cleaned	Safety: Improper use of ladders and scaffolds Solutions abrasive to skin, eyes, etc. Hazards: Hot water Mop wringer (hands and fingers) Live steam Equipment around cleaning area not turned off Scalding Burns Electric shock Lacerations Sores Blindness Contusions Breaks
! /	DECISIONS  Decide when to clean Select tools and materials Decide how to safely set up ladders and scaffolds  Decide when equipment should be moved Decide when steam cleaning is necessary	Amount of grease, dirt and dust build-up Foreign substance on floor	ERRORS Unsafe climbing or reaching Wrong material and/or tools Wrong agent on type of debris Unclean tools

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## CLEAN PREMISES (CEILING, WALLS, WINDOWS, FLOOR)

		Г
MATH - NUMBER SYSTEMS	Positive rationals Use of numbers (without calculation) Counting Measurement: non-geometric Liquid and dry Temperature	
SCIENCE	Bacteriology (microorganisms) Causes of food spoilage and disease How bacteria grows and where; what it needs to thrive Sanitization vs. cleaning Effective methods of killing or retardation	

### COMMUNICATIONS

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PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Listening	Instructions	Verbal instructions Comprehension
Reading	Instructions	Comprehe: sion
Viewing	Seeing if area or object is clean	Detail · .ference
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(I AON OLA FEMENI)		
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	PERFORMANCE KNOWLEDGE	, SAFETY - HAZARU
Standard tool kit Steel wool Scrappers Rubber gloves Rubber aprons Sponge Bucket Rags Oil Grease Detergents Degreaser Hot water Air compressor and gun Ovens Stainless steel work areas and surfaces	Gather materials Observe safety precautions Add appropriate materials in proper solution Use scrapper and degreaser on oven and carbon build-ups and oil and grease moving parts and motors as directed by manufacturer Defrost refrigerator and freezer	Follow manufacturer's recommendations Unplug electrical equipment Turn off and cool pment Solutions abrasive n, eyes; also poisonous Hot water Bare wires Moving equipment improperly Spills and grease on floor Potential inflammable materials (gas & electric)
Stainless steel work areas and surfaces		

### DECISIONS

All commercial equipment

Determine when to perform maintenance Determine when to clean oven Determine type of material and tool and solutions to be used Identify type of dirt to be cleaned Determine types of oil and grease to be used Determine when to use air pressure to clean

### CUES

Carbon build-up
Dirt and grease build-up
Unucual noises
Appearance of finished product
Mobility of moving parts
Ease of reaching dirt
Build-up of frost and ice

### ERRORS

Allowing build-up of dirt, grime and carbon Disregarding maintenance directions of manufacturer recommended use of materials Wrong use of cleaning equipment

Refrigerator-freezer Storage

Mixers Slicers

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	MATH - NUMBER SYSTEMS	ils s (without caiculation) non-geometric iry		SKILLS/CONCEPTS	Verbal instrucțions Comprehension	Comprehension Terminology	Detail and inference
EAN EQUIPMENT	,	Positive rationals Use of numbers (without caiculation) Counting Measurement: non-geometric Temperature Liquid and dry	COMMUNICATIONS	EXAMPLES	Instructions	Instructions	Seeing if area or object is clean
(TASK STATEMENT) MAINT'AIN AND CLEAR	SCIENCE	Bacteriology (microorganisms) Causes of food spoilage and disease How bacteria grows and where; what it needs to t Sanitization vs. cleaning Effective methods of killing or retardation		PERFORMANCE MODES	Listening	Reading	Viewing

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(TASK STATEMENT) - LLEAN AND SANGIET POTS, FANS AND UTENSH.3

SAFETY HAZARL	Hot water Hot pans Sharp instruments Abrasive materials Improper heavy lifting techniques Moisture on floor in cleaning area	Overload Toweling Waterspots Too heavy build-up of pots, pans and utensils
PERFORMANCE KNOWLEDGE	Load utensils in dishwasher according to manufacturer's instructions Air dry Soak pots and pans and wash (pot sink) Scour Rinse Sanitize	CUES Type of dirt build-up
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Dishwasher Pot sink Pot washer Detergent Water Steel wool Scouring pads Rinse agent Towels Ladles Spoons Spoons Spatulas Cutters Pots Pans Screens Knives Forks	Determine type of machine insert and load limit Choose method used to clean

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## CLEAN AND SANITIZE POTS, PANS AND UTENSILS

MATH - NUMBER SYSTEMS	Use of numbers (without calculation) Counting Measurement: non-geometric Temperature Liquid and dry	
SCIENCE	Bacteriology (microorganisms) Causes of food spoilage and disease How bacteria grows and where; what it needs to thrive Sanitization vs. cleaning Effective methods of killing or retardation Temperature and time needed for sterilization	

## COMMUNICATIONS

SKILLS/CONCEPTS	Verbal instructions Comprehension Terminology	Comprehension Terminology	Detail and inference	,	
EXAMPLES	Instructions	Instructions	Seeing if are or object is clean	7	
PERFORMANCE MODES	Listening	Reading	Viewing	·	

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DISPOSE OF TRASH AND GARBAGE PROPERLY	
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DECISIONS   SAFETY HAZARD	Broken glass Caustic material Slippage Improper lifting of heavy loads Sharp objects Fire Dough pick up of odor Contamination	ERRORS Improper storage Improper use of disposal Uncovered containers Spillage when dumping	
PAGENT, ED UPC  PECIS  Ltype Or safet wheen wh bage dis	PERFORMANCE KNOWLEDGE	Choose type of container Dispose all cartons - cardboards - cans Dispose food waste in covered containers Move to covered area outside away from building Keep area around outside collection area clean	ır dry
Trash ca Garbage Outside Trash be Compac Dollies Cart Identify Determ Discrim	JOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON		identify size and type Identify size and type Determine health or safety hazard Discriminate between what can/cannot be handled by garbage disposal

DISPOSE OF TRASH AND GARBAGE PROPERLY
K STATEMENT)
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DISPOSE OF TRASH AND GARBAGE PROPERLY	ENCE MATH - NUMBER SYSTEMS	Positive rationals Use of numbers (without calculation)  what it needs to thrive  Counting  Fundamental Operations (calculation)  Addition and subtration algorithms  Measurement: non-geometric  Dry		COMMUNICATIONS	ES SKILLS/CONCEPTS	Verbal instructions Comprehension Terminology	Instructions Comprehension Terminology	Seeing if area or object is clean	6
(TASK STATEMENT) DISPOSE OF TRA	SCIENCE	Bacteriology (microogranisms) Causes of food spoilage and disease How bacteria grows and where; what it needs to thrive Sanitization vs. cleaning Effective methods of killing or retardation Bacteria growth			PERFORMANCE MODES	Listening	Reading	Viewing	



## (TASK STATEMENT) CONTROL RODENTS AND INSECTS

SAFÉTY HAZARD	Using unsafe insecticides	ERRORS Uncovered food storage Improper dry storage Poorly lit area Lack of ventilization Use of dangerous insecticides Leave door open
PERFORMANCE KNOWLEDGE	Screen doors and windows Plug holes in walls - floor - ceilings Practice good sanitation Light all areas well Place dry storage off of floor Store open flour and sugar properly Dispense appropriate insecticides	CUES Visual evidence of presence Screening in need of repair Floor - ceiling - wall in need of repair
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Screens, door and window Insecticides Insecticide dispenser	Determine form and type of insecticide Secure professional help services Determine steps necessary to insure control of rodents and insects

## (TASK STATEMENT) CONTROL RODENTS AND INSECTS

MATH - NUMBER SYSTEMS		0	SKILLS/CONCEPTS	Verbal instructions Comprehension Tèrminology	Comprehension   Terminology	Detail and inference	
	thrive	COMMUNICATIONS	EXAMPLES	finstructions	Instructions	Seeing if area or object is clean	. ,
SCIENCE	Contamination caused by rodents and insects Disease carriers Bacteriology (microorganisms) Causes of food spoilage and disease How bacteria grows and where; what it needs to thrive Sanitization vs. cleaning Effective methods of killing or retardation		PERFORMANCE MODES	Listening	Reading	Viewing	•

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2.2	. SAFETY – HAZARD	Contamination Rapid change in temperature Improper lifting	Refreezing thawed foods Improper freezing Uncovered foods in refrigerator Improper ventilation (refrigerator - freezer) Improper rotation of stock Too long to freeze Breakdown of equipment (compressors)
UPPLIES AND EQUIPMENT	PERFORMANCE KNOWLEDGE	Wash hand before handling food and ingredients Use tongs or handywrap for handling finished products Adjust temperature Adjust lighting Store - off floor Rotate stock - first in - first out Place all opened packages of flour, sugar, etc. in covered containers Heavy objects at lower levels	Color, texture, smell of food Speed of freezing Thermometer on inside of door
(TASK STATEMENT) HANDLE AND STORE SUPPLIES AND EQUIPMENT	TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Wash basin Towel Soap Refrigerator Stock area Pallets Shelves Covered containers Freezer Tongs Handy wraps and tissues	Determine what type of storage Determine rotation system Determine time particular product can be held Determine best height for storage
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\	SCIENCE	MATH - NUMBER SYSTEMS
	Effects of freezing on foods Dehydration Flash vs. slower rate Effects of ventilation Temperature control - moisture control Effect of temperature on bacteria growth Physics of heavy lifting Bacteriology (microorganisms) Causes of food spoilage and disease How bacteria grows and where; what it needs to thrive Sanitization versus cleaning Effective methods of killing or retardation	Positive rationals Use of numbers (without calculation) Counting, coordinate system, ordering, indexing Addition and subtraction algorithms Reduction of fractions Measurement: non-geometric Temperature Weight Dry Liquid
-23		

### COMMUNICATIONS

PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Listening	Instructions	Verbal instructions Comprehension Terminology
Reading	Instructions	. Comprehension Terminology
Viewing	Seeing if area or object is clean	Detail and inference
-	. 13	

### Duty B Preparing and Cooking Various Products

- 1 Prepare and bake yeast doughs
- 2 Prepare cookies, pie crust, french pastry
- 3 Prepare cakes and quick breads
- 4 Decorate cakes
- 5 Prepare icings and frostings
- 6 Prepare pudding and fillings



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L	TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	PERFORMANCE KNOWLEDGE	SAFETY - HAZARD
25	Scales and calibrated container Utensils—rolling pins, ladles, spoons, spatulas Mixers Oven Work bench Baking pans and racks Baking pans and racks Cutters Cutters Cutters Dough divider and powder Proof box Pretzel twister Dough trough Deep fat frier Pastry pump (doughnuts) Bread, pretzels (bread), doughnuts, sweet dough, Danish Formulae	Gather and weight ingredients  Mix and prepare dough  Ferment dough Sheet and scale dough, grease or use parchment paper Pan dough Proof dough Preheat oven Bake Cool	See appendix
	DECISIONS  Determine when dough is properly fermented  Determine when dough is baked  Determine whether to grease pans or use parchment paper	CUES  Texture of dough Volume of dough Volume of dough Development of dough Color of baked product Costs	ERRORS  Dough not rising Insufficient volume of dough  Crust wrong color Using parchment paper only once

## CADAR LIGHT COMMING A COMMING THE COMMING THE COMMING AND COMMING AND COMMING AND THE COMMING PREPARE AND BAKE YEAST DOUGHS (TASK STATEMENT)

TO STREET STREET

Heat loss - transfer from one object to another  Heat loss - transfer from one object to another  Effects of fermentation on volume production of gas increases volume  Effects of fermentation and volume production of gas increases volume  Effects of fermentation and volume production of gas increases volume  Effects of several gasen: speed under pressure.  Composition of flour ignition state of matter  Different properties of each type of shortening: melting point; smoking  Meight [Ingredients]  Different properties of each type of shortening: melting point; smoking  Different properties of each type of shortening: melting point; smoking  Different properties of each type of shortening: melting point; smoking  Different properties of each type of shortening melting point; smoking  Different properties of each type of shortening melting point; smoking  Different properties of each type of shortening melting point; smoking  Different properties of each type of shortening melting point; smoking  Different properties of each type of shortening melting point; smoking  ERAMPLES  SKI  Reading  Communications  Comprehensis  Terminology,  Te	MATH - NUMBER SYSTEMS	Positive rationals Counting, coordinating system, ordering, indexing, coding Addition, subtraction, multiplication and division algorithms Reduction of fractions Finding a percent of a number and WHAM Gércent one number is of another Ratio and proportion Measurement: non-geometric and pi888¢t] Temperature [Equipment and pi888¢t] Weight [Ingredients] Liquid [Ingredients]  EBBOBS  EBBOSS   rric figures	N. See	NAMES OF THE PERSONS	SKILLS/CONCEPTS	Comprehension, instructions, terminology	Terminology, word definition, concentration, comprehension	Detail and inference, color discrimination  Consistency, texture, discrimination	Seether to	36	
SCIENCE  Heat loss - transfer from one object to another  Effects of fermentation on volume production of gases; gases under pressure, trapped in dough Composition of flour (gluten): amount of gases; gases under pressure, trapped in dough Composition of flour (gluten): amount of gluten controls amount of moisture absorption of solid growing and cooling on state of matter Different properities of each type of shortening: melting point; smoking point; room temperature form; chemical formula  COMMUN  Reading  Listening Viewing  Viewing  Smelling  Finished products  Finished products  Finished products  Finished products  Finished products  Finished products	MA		Speed [Mixer] Recognize basic geomet	·	VICATIONS	MPLES	tions		9	(O) (A) (A)	7 L
SCIENCE  Heat loss - transfer from one object to another Effects of fermentation on volume production of Effects of fermentation on volume production of Effects of leavening agent: expansion of gases; gas trapped in dough Composition of flour (gluten): amount of gluten moisture absorption  Effects of heating and cooling on state of matter Different properities of each type of shortening: point; room temperature form; chemical formution point; room temperature form; chemical formution tistening  Reading  Listening  Yiewing  Touching  Smelling	•	ne of oking	, , , , , , , , , , , , , , , , , , , ,		СОММОГ	EXA	(**© ' <b>Formula and instruct</b> <sub>exterped actors</sub>	(Fistructions	Dough raw and bake		
T	SCIENCE	Heat loss - transfer from one object to another Effects of fermentation on volume production of Effects of leavening agent: expansion of gases; gatrapped in dough Composition of flour (gluten): amount of gluten moisture absorption Effects of heating and cooling on state of matter Different properities of each type of shortening: point; room temperature form; chemical form.	· ·	•		PERFORMANCE MODES	Reading	Listening	Viewing	l ouching . Smelling	

,	SAFETY - HAZARD	See appendix.	Slack dough Stiff dough, Poor texture, Poor volume Poor symmetry Lack of color Pies - overmixed dough - percent of shortening	
CRUST, FRENCH PASTRY	PERFORMANCE KNOWLEDGE	Gather and weigh ingredients Mix and preparedough Scale and portion dough Process Pan Preheat oven Bake Cool	Texture Development, Texture, Consistency, Volume Symmetry Color	•
(TASK STATEMENT) PREPARE COOKIES, PIE CRUST, FRENCH PASTRY	TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Scales, calibrated containers, utensils, mixers Ovens, work bench, baking pots and pans, racks Cookie dropper, cookie machine pastry bag and tube Rolling pin, sheeter, stove, steam kettle, pie shell Machine, docker, formulae	DECISIONS Determine proper formula Determine when dough is properly mixed and developed Determine portion control - general shape Determine when properly baked	

ΓRY	MATH - NUMBER SYSTEMS	Positive rationals Counting, coordinating system, ordering, indexing, coding Addition, subtraction, multiplication and division algorithms Reduction of fractions Finding a percent of a number and what percent one number is of another Ratio and proportion Measurement: non-geometric Temperature [Equipment and product] Weight [Ingredients] Liquid [Ingredients] Dry [Ingredients] Speed [Mixer] Recognize basic geometric figures	
TASK STATEMENT) PREPARE COOKIES, PIE CRUST, FRENCH PASTRY	SCIENCE	Heat loss - transfer from one object to another  Effects of fermentation on volume production of gas increases volume  Effects of leavening agents: expansion of gases; gases under pressure;  trapped in dough.  Composition of flour (gluten): amount of gluten controls amount of  moisture absorption  Effects of heating and cooling on state of matter  Different properities of each type of shortening: melting point; smoking  point; room temperature form; chemical formula	· ·
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### COMMUNICATIONS

PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Reading	Formula and instructions	Comprehension, Instructions, terminology
Listening	Instruction	Terminology, word definition, concentration, comprehension
Viewing	Dough raw and baked •	Detail and inference, color discrimination
Touching	Elasticity	Consistency, texture, discrimination
Smelling	Finished products	Properly baked, proper proportion
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## (TASK STATEMENT) PREPARE CAKES AND QUICK BREADS

SAFETY HAZARD	See appendix	ERRORS  Volume too little or too much Grecsing sides of cake pan too heavily Cake fallen Too stiff Too slack Improper mixing Too much heat or too little heat Too much or too little leavening Wrong color of bake Formula unbalanced
PERFORMANCE KNOWLEDGE	Gather and weight ingredients  Mix and prepare batter Scale or portion batter Place parchment paper on bottom of cake pan do not grease sides Preheat oven Bake	Volume of cake Shrunken circumference or sloped sides Volume of cake Consistency of batter Specific gravity of batter Volume Smoothness
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Scales, mixers, utensils, droppers, divider, muffin pans, loaf pans, cake pans, sheeter, rolling pin, ovens, racks, sheet pans, dropping machine, icing pots, bench, fryer, hand dropper, freezer, retardar, pastry bag and tube, and formulae	Determine proper formula Determine when properly baked Determine when dough is properly mixed Determine size of portions and containers to be used

PREPARE CAKES AND QUICK BREADS
(IASK STATEMENT)
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	SCIENCE	MATH - NUMBER SYSTEMS
	Heat loss - transfer from one object to another Effects of fermentation on volume production of gas increases volume Effects of leavening agents: expansion of gases; gases under pressure; trapped in dough Composition of flour (gluten): amount of gluten controls amount of moisture absorption Effects of heating and cooling on state of matter Different properities of each type of shortening: melting point; smoking point; room temperature form; chemical formula	Positive rationals Counting, coordinating system, ordering, indexing, coding Addition, subtraction, multiplication and division algorithms Reduction of fractions Finding a percent of a number and what percent one number is of another Ratio and proportion Measurement: non-geometric Temperature [Equipment and product] Weight [Ingredients] Liquid [Ingredients] Dry [Ingredients] Speed [Mixer] Recognize basic geometric figures
3 1/		

### COMMUNICATIONS

OF COMPANSAGOR	FXAMPLES	SKILLS/CONCEPTS
TENTONINAINCE MODES		
Reading	Formula and instructions	Comprehension, instructions, terminology
Listening	Instruction	Terminology, word definition, concentration comprehension
Viewing	Dough raw and baked	Detail and inference, color discrimination
Touching	Elasticity	Consistency, texture, discrimination
Smelling	Finished products	Properly baked, proper proportion
	. 21	
		(0)

<b>5</b> 8	SAFETY — HAZARD	See appendix	ERRORS  Covering icing too thin or too thick Colors unesthetic appearance Time limit over reached
•	PERFORMANCE KNOWLEDGE	Gather icing and tools Place in tubes and bags Prepare cake to be iced and place on board Color icing to desired colors Enrobe cakes Decorate cake Box cake	CUES Occasion - customer needs Flavor capability Size of packaging Time taken
CASK STATEMENT) DECORATE CAKES	TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Sheet pans Mixing bowls Mixer Spatula Icing knife Decorating tubes and bags Decorating nails Turn table Boards, cake and circles Doilies Parchment paper Formulae	Determine proper icing Determine proper pastry bags and tubes Determine color and flavor Determine decorating style Determine time needed
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## (TASK STATEMENT) DECORATE CAKES

SCIENCE	MATH - NUMBER SYSTEMS	
Heat loss - transfer from one object to another Effects of fermentation on volume production of gas increases volume Effects of leavening agents: expansion of gases; gases under pressure; trapped in dough Composition of flour (gluten): amount of gluten controls amount of moisture absorption Effects of heating and cooling on state of matter Different properities of each type of shortening: melting point; smoking point; room temperature form; chemical formula	Positive rationals  counting, coordinating system, ordering, indexing, coding Addition, subtraction, multiplication and division algorithms Reduction of fractions amount of Finding a percent of a number and what percent one number is of another Ratio and proportion Measurement: non-geometric Temperature [Equipment and product] Weight [Ingredients] Liquid [Ingredients] Speed [Mixer] Recognize basic geometric figures Symmetry	her .
7. 1		

### COMMUNICATIONS

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PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Reading	Formula and instructions	Comprehension, instructions, terminology
Listening	Instruction	Terminology, word definition, concentration comprehension
Viewing	Dough raw and baked	Detail and inference, color discrimination
Touching	Elasticity	Consistency, texture, discrimination
Smelling	Finished products	Properly baked, proper proportion
	23	
		CC

## TASK STATEMENT) PREPARE ICINGS AND FROSTINGS

SAFETY - HAZNIL	See appendix	Curdling Too thin Too thick Grainy Not properly emulsified Not properly homogenized Lumpy
PERFORMANCE KNOWLE.DGE	Gather and weigh ingredients Mix and prepare ingredients according to instructions Enrobe cakes and baked foods as desired	Color of product
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Scales and calibrated containers Utensils - spoons - ladles - spatula Mixers Work bench Icing pots Steam kettle or candy stove Formulae	Determine proper icing to use on what baked foods. Determine proper consistency texture Determine best formula for usage Determine best shortening

FROSTINGS
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PREPARE ICINGS AND F
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TASK

SCIENCE	MATH - NUMBER SYSTEMS
Heat loss - transfer from one object to another Effects of fermentation on volume production of gas increases volume Effects of leavening agents: expansion of gases; gases under pressure; trapped in dough Composition of flour (gluten): amount of gluten controls amount of moisture absorption Effects of heating and cooling on state of matter Different properities of each type of shortening: melting point, smoking point; room temperature form; chemical formula	Positivie rationals Counting, coordinating system, ordering, indexing, coding Addition, subtraction, multiplication and division algorithms Reducation of fractions Finding a percent of a number and what percent one number is of another Ratio and proportion Measurement: non-geome.ric Temperature [Equipment and product] Weight [Ingredients] Liquid{Ingredients} Dry [Ingredients] Speed [Mixer] Recognize basic geometric figures
,	

### COMMUNICATIONS

Reading       Formula and instructions       Comprehension, instructions, terminology         Listening       Terminology, word definition, concentration comprehension         Viewing       Detail and inference, color discrimination         Touching       Elasticity         Smelling       Finished products         Properly baked, proper proportion	PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Terminology, word definition, concentra comprehension  Dough raw and baked  Elasticity  Finished products  25  Terminology, word definition, concentra comprehension  Detail and inference, color discrimination  Properly baked, proper proportion	Reading	Formula and instructions	Comprehension, instructions, terminology
Dough raw and baked  Elasticity Finished products  25	Listening	Instructions	Terminology, word definition, concentration comprehension
Elasticity Finished products  Properly baked, proportion 25	Viewing	Dough raw and baked	Detail and inference, color discrimination
Finished products Properly baked, proper proportion 25	Touching	Elasticity	Consistency, texture, discrimination
	Smelling	Finished products	Properly baked, proper proportion
		25	34

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FILLINGS
AND
) PREFARE PUDDING AND FILLINGS
<b>STATEMENT</b> )
(TASK

SAFETY - HAZARD	See appendix	Too thick Too thin Separation Not properly emulsified Not proper homogenized Color wrong
PERFORMANCE KNOWLEDGE	Gather ingredients Mix and/or cook ingredients Weigh and/or measure ingredients Cool Dispense	CUES Consistency Smoothness Color Flavor Usage
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Scales and calibrated containers Ladles - spoons - spatula - mixers - work bench Pots - pans - racks - baking sheets - pastry pumps Steam kettle - candy stove - refrigerators - freezer Sink - colonder - sieve - ingredient scoop - for- mulae	Determine formula Determine proper consistency Determine use Determine storage

## PREPARE PUDDING AND FILLINGS

### COMMUNICATIONS

PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Reading	Formula and instructions	Comprehension, instructions, terminology
Listening	Instruction	Terminology, word definition, concentration comprehension
Viewing	Dough raw and baked	Detail and inference, color discrimination
Touching	Elasticity	Consistency, texture, discrimination
Smelling	Finished products	Properly baked, proper proportion
·	27	Se.

### Duty C Selecting Types of Ingredients

- 1 Select various flour for mixes
- 2 Select various types of shortening
- 3 Select types of leavening agents
- 4 Select various types of sweeteners

## (TASK STATEMENT) SELLCT VARICUS FLOUR FOR MIXES

SAFLT TOWARD	See appendix ducts	Wrong flour Incorrect percentage of shortening
PERFORMANCE KNOWLEDGE	Select Durum flour for macaroni products Select hard flour for bread, roles, sweet yeast products Select soft flour for cakes, pastries, cookies, pie crust Select flour for whole or cracked wheat products	Characteristic of flour
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Flours  Burum Strong flour Hard winter Hard spring Soft flour Whole wheat Bran Whole kernel Rye	Determine type of product being made

# TASK STATEMENT) SELECT VARIOUS FLOUR FOR MIXES

MATH - NUMBER SYSTEMS	Positive rationals Counting, indexing Addition, subtraction, multiplication, division algorithms	
SCIENCE	Water and glutenin and gliadin to form gluten - retention of gas produced by yeast Elasticity as produced in dough Effects of moisture absorption on doughs Structure of protein Effects of microorganisms	
	,	39

PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Speaking	Verbal orders and instructions	Terminology, clarity, denotative/connotative
Reading	Written orders and instructions	Comprehension, detail and inferences
Listening Writing	Verbal order Order and recipes	Spelling, comprehension, note taking, logic
Touching	Test dough	Elasticity, consistency, texture
• .		
	31	
•		

	TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	PERFORMANCE KNOWLEDGE	SAFETY HAZARD
ı	Frying medium (all purpose) shortening Emulsified hydrogenated (solid) shortening All purpose hydrogenated shortening Icing shortening (hydrogenated - emulsified) Puff Paste (water or milk churned shortening) Margarine and butter Oils (vegetable shortening)	Select shortening for deep fryer Select shortening for cakes - cookies - sweet dough Select shortening for fillings and pudding Select shortening for general baking Select shortening for puff pastry - napoleons - stroodles - turnovers Select shortening for danish - pie crust Select shortening for pizzas and Italian bread	See appendix
40			
	DECISIONS Decide what product is to be produced	<u>CUES</u> Characteristics of shortening	ERRORS Wrong shortening used
•			

VARIOUS TYPES OF SHORT  INCE shortenings tenings tenings	MATH - NUMBER SYSTEMS	Positive rationals Counting and indexing Addition, subtraction, multiplication and division algorithms Measurement: non-geometric Dry, weight	ICATIONS	EXAMPLES SKILLS/CONCEPTS
	FASK STATEMENT)	·	COMMUNICATIONS	

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	PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
,	Speaking	Verbal orders and instructions	Terminology, clarity, denotative/connotative words
	Reading	Written orders and instructions	Comprehension, detail and inferences
	Listening Writing Touching	Verbal order Order and recipes Test dough	Spelling, comprehension, note taking, logic Elasticity, consistency, texture
		33	

# (TASK STATEMENT) SELECT TYPES OF LEAVENING AGENTS

TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON Feast compressed Feast compressed Select proper shortening Backnowners of soda Backnowner of soda Backnowner of soda Backnowner of soda Ammonium carbonate  DECISIONS  CUES  CUES  CHaracteristics of leavening agents	SAFETY HAZARD		ERRORS Wrong amount Poor quality product	
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON  Feast compressed Chemical leaveners (carbonates) Bicarbonate of soda Balting soda Ammonium carbonate  DECISION:  Decide type of product to be made	PERFORMANCE KNOWLEDGE	Determing type of recipe to be used Select proper shortening Add shortening in amount required	CUES Characteristics of leavening agents	
	TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Yeast compressed Chemical leaveners (carbonates) Bicarbonate of soda Baking soda Ammonium carbonate	<b>a</b> .	

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 SELECT TYPES OF LEAVENING AGENTS	
STATEMENT)	
<b>FASK</b>	

MATH - NUMBER SYSTEMS	Positive rationals Counting indexing Addition, subtraction, multiplication and division algorithms Weight measurements			SKILLS/CONCEPTS  Terminology, clarity, denotative/connotative words  Comprehension, detail and inferences  Spelling, comprehension, note taking, logic Elasticity, consistency, texture
, .	Positive rationals Counting indexing Addition, subtraction, I Weight measurements		COMMUNICATIONS	EXAMPLES  Verbal orders and instructions  Written orders and instructions  Verbal order  Order and recipes  Test dough
SCIENCE	Principles of fermentation Sugar reaction Self-reacting versus reaction to leavening agent Chemical reaction of leavening agents Evaporation of water			Speaking Reading Listening Writing Touching
		43		· · · · · · · · · · · · · · · · · · ·

# (TASK STATEMENT) SELECT VARIOUS TYPES OF SWEETENERS

SAFETY HAZARD	See appendix	Too sweet - poor consistency
PERFORMANCE KNOWLEDGE	Select sweetener for cake baking, icing, frosting filling, flavoring	CUES Recipes - characteristics of sweeteners
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Sugar Granulated Powered Pulverized Brown sugar Honey Molasses Corn sugar	Determine type of product to be made

SELECT VARIOUS TYPES OF SWEETENERS
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SCIENCE  Difference between simple and complex sugars (invert) Process of dissolving sugar in liquids Process of dissolving sugar in liquids Solutions – suspension – colloids Solutions – suspension – colloids  COMMUNICATIONS  Speaking  PERFORMANCE MODES Speaking Reading Listening Unistening Unistering Touching  POSITIVE rationals POSI	MATH - NUMBER SYSTEMS	Positive rationals Counting, indexing Addition, subtraction, multiplication and division algorithms Weight measurements		SKILLS/CONCEPTS  Terminology, clarity, denotative/connotative words Comprehension, detail and inferences Spelling, comprehension, note taking, logic Elasticity, consistency, texture
SCIENCE Difference between simple and complex sugars (invertwon-versus-dissacharides) Process of dissolving sugar in liquids Solutions - suspension - colloids Solutions - suspension - colloids Speaking Reading Listening Writing Touching			COMMUNICATIONS	EXAMPLES  Verbal orders and instructions  Written orders and instructions Verbal order Order and recipes Test dough
' l	SCIENCE	Difference between simple and complex sugars (inver (Mono-versus-dissacharides) Process of dissolving sugar in liquids Solutions - suspension - colloids		, p _ p _ p

### Duty D Maintaining Inventory and Stock Control

- 1 Order supplies
- 2 Receive, store and disburse supplies and products







## (TASK STATEMENT) ORDER SUPPLIES

S <b>AF</b> ETY HAZARD			ERRORS	Insufficient records  Lack of coordination between departments
PERFORMANCE KNOWLEDGE	Keep a want list Keep a special inventory Meet specifications as set by management Order as needed so as to have sufficient inventory at all times		CUES	Finances Storage area Rate of usage
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Inventory sheets Specification cards Want list Purveyor list	47	DECISIONS	Determine particular requirements Develop standards and specifications Determine amount of inventory

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MATH - NUMBER SYSTEMS	Positive rationals Counting, ordering, indexing, coding Addition, subtraction, multiplication and division algorithms Reduction—of fractions Finding percent of a number Ratio and proportion Rounding off decimals and whole numbers	•
TASK STATEMENT) ORDER SUPPLIES SCIENCE	Effects of specific density differences in same ingredient and in finished products	1,
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PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Speaking	Giving orders	Terminology, clarity, denotative/connotative,
Rezding	Brochures and lists of products	Comprehension, information report, decription of product
Writing Listening	Written order Taking verbal orders	Terminology, specifications Terminology, specifications
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# (TASK STATEMENT) RECEIVE, STORE AND DISBURSE SUPPLIES AND PRODUCTS

SAFETYZ	Heavy va. ghts Falling objects Shppery floors Potential back injury or rupture		-	Damage material Improper stacking Insufficient coordination Poor inventory controls Poor records	Lick of socurity sixtin
PERFORMANCL KNOWLEDGE	Weigh or count incoming merchandise Check against order sheets Record delivery Short merchandise so oldest stock is used first Store in proper environment and lock Fill orders . Check order Obtain receipt Adjust inventory		CUES	Item count Damage item Improper item shipped Container contents	High unanticipated flood cost High unanticipated flood cost
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Inventory list Copy of purchase orders Delivery receipt Scales	4.7	DECISIONS	Determine completeness of order received petermine type of storage Determine when to'reorder so as not to run short	Determine if all stock is accounted for

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AND PRODUCTS	MATH - NUMBER SYSTEMS	Positive rationals Counting, ordering, indexing, and coding Addition, subtraction, multiplication and division algorithms Finding percent of a number Measurement: non-geometric Temperature Weight Liquid Dry	
S. FASK STATEMENT) RECEIVE, STORE AND DISBURSE SUPPLIES AND PRODUCTS	SCIENCE	Effects of temperature, humidity and light on various fresh, frozen, dry and canned food products	<i>L.</i> f.
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PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Speaking	Orders and instructions	Terminology, denotative/connotative words,
Reading	Written orders and instructions	Terminology, denotative/connotative words,
Writing	Write orders	Terminology, denotative/connotative words,
Listening	Given oral orders	Terminology, denotative/connotative words,
Viewing	Bills of lading, receipts, and invoices	Color discrimination, recognition of symbols
Touching	Grading condition of foods received	Texture, consistency, temperature,
Smelling	Checking condition of goods received	Fresh, spoiled, stale
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Duty E Developing Merchandising and Salesmanship

1 Develop merchandising strategy



# (TASK STATEMENT) DEVELOP MERCHANDISING STRATEGY

SAFETY HAZARD		ERRORS	Unable to satisfy customer	Piecemeal merchandise	Piecemeal merchandise Ineffectiveness Costs too much	Ineffectiveness Costs too much	
PERFORMANCE KNOWLEDGE	Survey market Population density, social-economic group, ethnic background, age of average patron Analyze products What makes it unique Quality, quantity, special decor, price, service Set-up merchandising program (be creative) Advertising Radio and television, direct mail, newspaper, satisfied customer, hand bills, Promotional Special occasion, holiday, seasonal, special prices, inpulse hiving, suggestive selling	CUES	Social-economic group Ethnic background Age of average patron	Past records The product	Past records  Current 5udget Similar operation	Past records Current budget Similar operations	
TOOLS, EQUIPMENT, MATERIALS, SOBJECTS ACTED UPON	Paper Pencil Profit and loss statement	DECISIONS	Determine customer wants and needs	Determine a merchandising theme	Determine most efficient ways to merchandise	Determine most efficient way to advertise	

## IT) DEVELOP MERCHANDISING STRATEGY

	SCIENCE	MATH - NUMBER SYSTEMS
, 53	Why people buy (wants versus needs) Impulse buying Suggestive selling Greating a need Greating an image (projection) Appeal to vanity, social emulation, self indulgence, instant gratification Halo effect	Positive rationals Counting, coding Addition, subtraction, multiplication, division algorithms Finding a percent of a number Ratio and proportion Read maps Basic logic Deductive and inductive reasoning Test for validity Proof Indirect Determine probability of sample events Survey market and advertising Representative sampling from population Measurement of central tendency Techniques of statistical analysis and inferences
	COMMUNICATIONS	ICATIONS

PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Speaking	,	Terminology, appropriate diction, implying, enunciation, clarity of expression, persusasion and sales technique, denotative/connotative words, logic, gestures, dress,
Reading	Interpret market surveys	facial and body teatures, poise, usage Comprehension, detail/inference, terminology, informational reports, recommendation
Writing	Preparing advertising materials	reports, proposals  Description, business letters, diction, clarity, reports, classification
Listening	Interpreting verbal marketing information and customer needs and wants	Discriminate facts from non-facts, Recognize opinions, Concentration, Logic, Definition
	47	

### Managing Operation Duty F

- 1
- Plan overall operation Organize procedures and processes 2
- Direct operation



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## PLAN OVERALL OPERATION

SAFETY HAZARD		Overestimation of product Overestimation of service Underestimation of service Underestimation of costs Cost of berrowing money Unexpected rises in costs Insufficient facts Insufficient planning Under-capitalization Undersireable location Investment too great for expected return Overestimate volume
PERFORMANCE KNOWLEDG	Determine layout and design and traffic pattern: Determine equipment necessary Determine location Determine labor force Figure rate of return on investment Determine type of operation (style of service, products offered) Set up objectives	Past operations Similar uperations Market conditions Population density — age Population socio-economic Professional advice Traffic patterns Loan rates Uniqueness of operation Uniqueness of product Competetion
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Profit and loss statement Advisors Similar operations Experience Operating statements Job analysis Pen Paper Stenographer	DECISIONS  Determine volume needed, and profit needed Cetermine how much area necessary for each operation Determine volume and variety of products Determine what makes a good location Determine how much capital investment Determine how large a building Determine need for service and product
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	PLAN OVERALL OPL RATION
ERIC	TASK STATEMENT)

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SCIENCE	MATH - NÜMBER SYSTEMS
Decision Making  Exhibit capacity to: ascertain personal qualities, foster trust, accurately reflect plant environments and job expectations (2) Maintain capacity to: foster confidentiality, cooperation, integrity, and to cope with conflict behavior (3) Maintain capacity to function effectively when encountering fast changing personal or situational variables (4) Exhibit qualities of self-confidence, self-control, self-reliance and adaptability  Distribute personnel with regard to leadership qualities and experiences for optimum performance  Exhibit capacity to ascertain best service for the particular party type requested  Giant appropriate regard for custermin's unique needs  Maintain regard for differing views on maximum efficiency in achieving objectives  Grant conscious attention to smoothly flowing teamwork  Capacity to perceive, quickly integrate, and function well in the face of unexpected situational variables, maintain openmindedness and composure in far seemingly different, clashing values (verbal, behavior)	Positive rationals Use of Numbers (without calculation) Counting, indexing Fundamental Operations (Calculation) Addition, subtraction, multiplication, division algorithms Basic Arithmetic Skills and Concepts Finding a percent of a number and what percent one number is of another, Ratio and proportion, Guess and check method Measurement: non-geometric Money [Representative sampling] Basic Statistical Skills and Concepts Representative sampling from population, Measurement of central tendency via mean (average), median, standard deviation, Techniques of statistical analysis and statistical inference Basic Logic Deductive or Inductive
COMMUN	COMMUNICATIONS

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PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS	
Speaking	Conférences, meetings, oral reports, written report	Terminology, Diction, Clarity of expression,	_
		Enunciation, Persuasion, Denotation/Conno-	<u>.</u>
		tation, Usage, Logic, Gestures, Dress, Poise	
Reading	Conferences, meetings, oral reports, written report	Comprehension, Detail/Inference, Informa-	
		tional reports, Recommendation reports,	
		Proposals .	
Writing	Conferences, meetings, oral reports, written report	Classification, Spelling and Penmanship,	
		Informational reports, Recommendation	
		reports, Business letters	_
Listening	Conferences, meetings, oral reports, written report	Comprehension, Discriminate facts from non-	
		facts, Note taking	
Viewing	Converences, meetings, oral reports, written report	Visual analysis, Memory, Describing	
	51	,	
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(TASK STATEMENT) OF

ORGANIZE PRODEDURES

HAZARD SAFETY Define authority and responsibility (get work Prcvide a continuing training and educating Develop procedures for carrying out daily program for each level of employee BEGRMANCE KNOWLEDGE business and special problems Provide a system of controls done through others) EQUIPMENT, MATERIALS, OBJECTS ACTED UPON Profit and loss statement TOOLS, Pencil Paper

### DECISIONS

Determine organizational setup
Determine how much control is necessary
Determine variance allowance
Determine nature of unexpected problems
Determine value of training new employees
Determine value of continuous training of old
employees

### CUES

Size and/or volume of business

How essential the task
Effects of bad performance on objectives
How smoothly things run without top supervision
Changes in methods
Things become routine
Performance failure
Cbjectives falling short
Low repeat business
Dissatisfied employees

### ERRORS

Give responsibility without authority
Slipshod supervision — loose control
No thinking ahead — "status quo" syndrome
No indoctrination
No clear goals or steps
Poor employee relations
Praise
Achievement awards
Older employees know-it-all, or cannot be

upgraded now

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MATH NUMBER SYSTEMS	Positive rationals Use of Numbers (without calculation) Counting, indexing Fundamental Operations (Calculation) Addition, subtraction, multiplication, division algorithms Basic Arithmetic Skills and Concepts Finding a percent of a number and what percent one number is of another, Ratio and proportion, Guess and check method Measurement: non-geometric Money/Interest Basic Statistical Skills and Concepts Rapresentative sampling from population, Measurement of central tendency via mean (average), median, standard deviation Basic Logic Deductive/Inductive	
SCIENCE	Exhibit capacity to ascertain personal qualities, Exhibit capacity to foster trust, confidence, cooperation, integrity and to cope with conflict behavior; Exhibit qualities of self-confidence, self-control, self-respect and adaptability; Distribute personnel with regards to leadarship qualities and experiences for optimum team performance; Grant conscious effort to smoothly flowing teamwork Maintain regard for differing views on maximum efficiency of the operations; Grant appropriate regards for customer's unique needs; Communicate pride in establishment; Exhibit capacity to ascertain best service for the particular party type requested	

## COMMUNICATIONS

Speaking Spe	EXAMPLES All levels	SKILLS/CONCEPTS Terminology, Diction, Implying, Enunciation,
		Clarity of expression, Persuasion and sales
	,	technique, Denotation/Connotation, Logic,
	-	Gestures, Dress, Facial and body features,
		Poise, Usage
Reading	Interpreting market surveys	Comprehension, Detail/Inference, Terminology,
		Informational reports, Recommendation report,
		Proposals
Writing	Preparing advanced materials	Descrintion, Business letters, Diction, Clarity of
		expression, Informational reports, Recommen-
		dation reports, Classification
Listening	Interpreting verbal marketing information and	Discriminate facts from non-facts, Recognize opin-
	customer needs and wants	ions, Concentration, Logic, Definition
	53	

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(TASK STATEMENT)

DIRECT OPERATION

SAFETY HAZARD		ERRORS	No job descriptions, no indoctrination, no sense of belonging Subjective evaluation, non-factual, lack of written forms No adjustment of policies, no room for growth, diminishing demand for product or service, lack of controls, inefficient evaluation
PERFORMANCE KNOWLEDGE	Supervise employees Hiring, training, employee relations, job duties, and responsibilities (analysis) Control systems — procedures for insuring that procedures are being carried out as pre- scribed Bookkeeping, records, personal observation, employee ratings Coordinate departments or area to insure a smooth running, efficient operation of the whole (example: order department, head baker, sales promotion) Evaluate proceedures — check to see that ob- jectives are being reached	CUES	Turnover  No efficient record system, low quality product, high food costs, high labor costs, customer dissatisfaction  How large operation  Profit and loss statement, operations statement, customer surveys, employee suggestion box
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Paper Pencil Profit and loss statement	DECISIONS	Determine what is necessary to obtain and keep good employees Determine how efficient and which control systems Determine when coordinating effort is necessary Determine if objectives are being reached Determine if business is growing and healthy: if not, determine what must be done—
TOOLS, EQU	Paper Pencil Profit and loss		Determine who

new product, improved service or product, increase types and scope of product,

merchandise create market

DIRECT OPERATION	
STATEMENT)	пс

MATH - NUMBER SYSTEMS	Positive rationals Use of Numbers (without calculation) Counting, Coordinate system, Ordering, Indexing, Coding Fundamental Operations (Calculation) Addition, subtraction, multiplication, division algorithms Basic Arithmetic Skills and Concepts Finding a percent of a number and what percent one number is of of another, Ratio and proportion, Reduction of fractions Read and interpret tables, charts and graphs Maps Basic Logic Deductive/Inductive, Test for validity, Proof: indirect Basic Probability Skills and Concepts Determine probability of sample events Basic Statistical Skills and Concepts Survey market, representative sampling from population, Measurement of central tendency, Techniques of statistical analysis/inference
SCIENCE	Exhibit capacity to ascertain personal qualities (skills, knowledge, character, flexibility, learning capacity); Exhibit capacity to foster trust, Maintain capacity to function effectively, when encountering fast changing, multiple, personal or situational variables; Distribute personnel with regard to leadership qualities and experiences for optimum team performance; Communicate pride in establishment, Show and describe facilities with appropriate speed and clarity; Grant appropriate regards for custcmer's unique needs; Capacity to perceive, quickly integrate and function well in the face of unexpected situational variables

### COMMUNICATIONS

		STORING OF THE STORIN
PER FORMANCE MODES	EXAMPLES	Terminology Diction Implying Enunciation.
Speaking	All levels	Clarity of expression, Persuasion and sales
		technique, Denotation/Connotation, Logic,
		Gestures, Dress, Facial and body features,
		Poise, Usage
: F C	Interpreting market surveys	Comprehension, Detail/Inference, Terminology,
Reading		Informational reports, Recommendation report,
		Proposals
- C:+:-)W	Prenaring advanced materials	Description, Business letters, Diction, Clarity of
ALL CITY OF THE PARTY OF THE PA	n	expression, Informational reports, Recommen-
		dation reports, Classification
Cicatain	Interpreting verbal marketing information and .	Discriminate facts from non-facts, Recognize opin-
F121C1 113	customer needs and wants	ions, Concentration, Logic, Definition
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### Duty G Developing Accounting and Bookkeeping Skills

- 1 Calculate ingredient cost and selling price
- 2 Control labor costs
- 3 Calculate accounts receivable and payable



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29	CAFETY HAZARD		ERRORS  Not keeping record of current prices  Negligent bowl cost determination  Lack of portion control Improper scaling Overruns Spillage Improper bowl cleanout Waste (unfit products) Wrong ingredients Burned products or underdone
CALCULATE INGREDIENT COST AND SELLING PRICE	PERFOPMANCE KNOWLEDGE	miscellaneous Determine yield Determine yield Determine portion cost Determine selling price Cut out waste: raw ingredients, finished products, spillage, improper cooking, bowl clean out	Volume of business Type of customer Overhead Not realizing yield volume Rise in food cost. Clean utensils and pots and pans
CALCULATE INGRE	TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Paper Pencil Calculator	Determine size of portion Determine percetn mark up needed

## CALCULATE INGREDIENT COST AND SELLING PRICE

MATH - NUMBER SYSTEMS	Positive rationals Use of Numbers (without calculation) Counting, coding, indexing, ratio Fundamental Operations (Calculation) Addition, subtraction, multiplication, division algorithms Addition, subtraction, multiplication, division algorithms Addition, subtraction, multiplication Addition, subtraction, multiplication Addition of Practions, Finding a percent of a number and what percent one number is of another, Ratio and proportion/Estimation, Rounding of decimals and whole numbers	COMMUNICATIONS	on of cost and prices ions, substitutes, new formulae, deternew cost formulae and accompanying bowl cost, and selling price and selling price iting  SKILLS/CONCEPTS  Terminology, Clarity of expression, Logic Comprehension, Detail/Inference, Informational reports  Terminology, Clarity of expression, Logic Comprehension, Detail/Inference, Informational reports, New formulae proposals
SCIENCE	Increase of volume due to rising (expansion of trapped gases Action of formed trapped gases Effects of heat upon volume	NOMMOO	Speaking Reading Reading Writing Writing Listening  PER FORMANCE MODES  Discussion of cost and prices Instructions, substitutes, new formulae, determine new cost Precise formulae and accompanying bowl cost, yie'd and selling price Recognize verbal reports or opinions prior to writing

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CONTROL L	
(TASK STATEMENT)	

CONTROL LABOR COSTS

SAFETY - HAZARD	Prolonged standing or bending causes physical fatigue and lowered employee efficiency	ERRORS Improper scheduling Improper work areas: height, noise, light, standing, stooping Supplies not nearby Supplies not available Physical tiring conditions
PERFORMANCE KNOWLEDGE	Simplify task  Time — motion study Closeness of materials Work simplification Plan work schedule: task to keep employees occupied while cooking process is going on so production efficiency of employees is high Plan efficient organization of tasks and scheduling	High labor cost percentage Employees standing around Physical strain on employee
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Pencil Paper Calculator	DECISIONS  Determine how task can be done more efficiently Determine length of preparation time and cooking time of each task Determine how to utilize employees most efficiently

## TASK STATEMENT) CONTROL LABOR COSTS

Conscious awareness of the need for a balance between tension and relaxations conscious awareness of physical expressions to peak physical performance (work simplification study)  Optimum positions and range of humans musculature for motegicient performance  Performance  Magaire rationals  Counting, coordinate system  Fundamental Operations (Calculation)  Addition, subtraction, multiplication, division algorithms  Measurement: non-geometric  Time If Time Infilm monitor study), speed Use of variables in formulae  Basic Arithmetic Skills and Concepts  Finding a percentage of a number is of another. Ratio and proportion  [Efficiency ratios and proportion]		· · · · · · · · · · · · · · · · · · ·	
	MATH - NUMBER SYSTEMS	Positive rationals Use of Numbers (without calculation) Counting, coordinate system Fundamental Operations (Calculation) Addition, subtraction, multiplication, division algorithms Measurement: non-geometric Time [Time motion study], speed Use of variables in formulae Basic Arithmetic Skills and Concepts Finding a percentage of a number and what percent a number is of another, Ratio and proportion [Efficiency ratios and proportions]	
	SCIENCE		٤.

PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Writing	Work schedule, motion studies, instructions	Classification, Description, Reports: Informational, Terminology, Denotation/Connotation
Speaking Reading	Explaining, new work methods, instructions Work studies and schedules, instructions	Clarity of expression, Logic, Poise Comprehension, Detail/Inference, Recommendation recommen-
Listening	Verbal proposals	Recognize opinions
		;
	61	65



(TASK STATEMENT) CALCULATI

CALCULATE ACCOUNTS RECEIVEABLE AND PAYABLE

PERFORMANČE KNOWLEDGE Calculate accounts payable Purveyors – C.O.D. – weekly – monthly Utilities – monthly Rent or mortgage – monthly Rent or mortgage – monthly Calculate accounts received Unpaid customer obligations Rebates – discounts Rebates – discounts Check stubs, paid bills, unpaid bills, and cash sales  CLES Filing systems Bookkeeping methods	
PERFORMAN Calculate accounts F Purveyors – C.O. Utilities – month Rent or mortgage Calculate accounts Unpaid customer Rebates – discou Reconcile accounts Check stubs, paic sales Sales Filing systems Bookkeeping meth	
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON Bills (duplicates) Statements Receipts Check  DECISIONS  Determine method of payment Frequency — check of cash — receipts Determine automatic deduction from check ing account Determine method of billing and collection Determine method of billing and collection Determine method of balancing out accounts	

## CALCULATE ACCOUNTS RECEIVABLE AND PAYABLE TASK STATEMENT)

	SCIENCE	MATH - NUMBER SYSTEMS
		Positive rationals Use of Numbers (without calculation) Counting, coordinating system, indexing, coding Fundamental Operations (Calculation) Addition, subtraction, multiplication, division algorithms Basic Arithmetic Skills and Concepts Reduction of fractions, Finding a percent of a number and what percent one number is of another, Rounding off decimals and whole numbers
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PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Speaking	About an account	Diction, Enunciation, Clarity of expression,
Writing c	Preparing bill, statements, checks, receipts About an account	Classification, Description, Business letters Concentration, Logic, Comprehension, Detail/
		Inference, Informational reports, Termino- logy
Readiny	About an account or a bill of lading	Concentration, Logic, Comprehension, Detail/ Inference, Informational reports, Termino-
		ypol
	. 63	,
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### Duty H Operating Store

- 1 Operate cash register
- 2 Serve customer



(TASK STATEMENT)

OPERATE CASH REGISTER

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SAFETY HAZARD	Catch fingers in drawer Impale hand on spike Punctures Mangted or brok ingers	FRRORS Placing money in till before transaction is completed Impersonal attitude toward customer Incorrect ring Incorrect change making
PERFORMANCE KNOWLEUGE	Find total amount due  Manual  Machine  Receive money from customer: place on register  tedge  Make change — to five cents — to nearest quarter— to dollar  Hand change to customer with smile and thank  you	Number of items Amount involved Percentage of customers in yiven time Code system: pre-set register, key control
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Cash register Electric outlet Receipts (optional) Bill (optional)	Determine how to derive amount owed Determine how to arrive at change due Determine when to put money in till Determine how to ring up sales (coded key)

	MATH - NUMBER SYSTEMS	Positive rationals Use of Numbers (without calculation) Counting and coding Fundamental Operations (Calculation) Addition, subtraction, multiplication, division algorithms Basic Arithmetic Skills and Concepts Reduction of fractions, Rounding off decimals and whole numbers		SKILLS/CONCEPTS Concentration, Persuasion and sales technique Concentration, Terminology Size and determination	
IER		Dositive rationals Use of Numbers (withoutset) Counting and coding Fundamental Operation Addition, subtraction Basic Arithmetic Skills of Reduction of fraction	COMMUNICATIONS	EXAMPLES Selling, money given Verbal orders Coins, condition of merchandise	
TASK STATEMENT) OPERATE CASH REGISTER	SCIENCE	Psychology of selling Making a guest feel important Principles of courtesy		Speaking Listening Touching	,

*	SAFETY - HAZARD	Food contamination by improner storage or handling Paper cuts	ERRORS  Lack of friendliness  Letting a customer feel neglected  Lack of knowledge of products and terminology  Failure to reback phone orders  Handling product with hands  Improper food handling techniques
MER	. PERFORMANCE KNOWLEDGE	Give proper greeting: courtesy — public relations Display knowledge of products and terminology Concentrate on number and type (telephone) Reback order to customer (telephone) Fill order courteously (person) Dc not touch products with hands (tissues) Thank customer with smile Invite return business	CUES  Dissatisfied customer: grumpy, curt Is customer a "good" customer Equal treatment whether order by phone or in person
(TASK STATEMENT) SERVE CUSTOMER	TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPON	Tongs Tissue Bags Boxes Smile String Tape Telephot.e Pencil	Determine how long customer can wait Determine exactly what a customer wants Determine at what poing a customer is unreascnable Determine a customer rotation system Determine customer satisfaction — wholesale, retail
	<u> </u>	71	

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MATH - NUMBER SYSTEMS	Positive rationals Use of Numbers (without calculation) Counting, coding, ordering Fundamental Operations (Calculation) Addition, subtraction, multiplication, division algorithms Measurement: non-geometric Weight [Weigh cookies]		
SCIENCE	Psychology of selling Making customer feel important Impulse buying Suggestive selling		
		7,2	`

DED CODMANICE MODES	EXAMADI EC	SK1118/CONCEPTS
Speaking	Read back, customer	Terminology, Persuasion and sales technique,
Listening	Phone or personal order	Auditory discrimination, Verbal orders, Logic
Viewing	Lb., dozen, M	Recognition of abbreviations, symbols, codes
	,	
		,
	. 69	



### Duty I Observing Safety Rules and Regulations

- 1 Safety principles and laws in layout design
- 2 Obey safety procedures for installing and operating equipment







# (TASK STATEMENT) SAFETY PRINCIPLES AND LAWS IN LAYOUT DESIGN

PERFORMANCE KNOWLEDGE  Door open outward, and recessed Handrails, signs, and lights at all steps Mark all exits and fire alarm systems Lighting standards: aisle space Ventilation — hood and exnaust fans Non-flammable materials Fire extinguishers and automatic sprinkling system Equipment — moveable installation Floor — tile, sloped, with drain Wall — easily cleaned (tile or epoxy) Sewer trap — grease Separate restroom facilities  Controlled by state, federal, and local laws and building code Projected volume	Not allowing for expansion — overcrowding
and local	
TOOLS, EQUIPMENT, MATERIALS, OBJECTS ACTED UPOF:  Check list: copy of federal, state, and local ordinances pertaining to bakery set up and operation  DECISIONS  Amount of lighting Proper ventilation Materials used in kitchen Extinguishers and hood system. Floor construction	

## SAFETY PRINCIPLES AND LAWS IN LAYOUT AND DESIGN TASK STATEMENT)

<u> </u>	SCIENCE	MATH - NUMBER SYSTEMS
	Light - candles unit  Effects of exhaust fan on air movement, temperature and grease build-up Effects of different chemicals on different types of fires Peculiar properties of grease build-up	Positive rationals Use of Numbers (without calculation) Counting, coordinate, ordering, indexing Fundamental Operations (Calculation) Addition, subtraction, multiplication, division algorithms Measurement: non-geometric Weight Use of variables in formulae Basic Arithmetic Skills and Concepts Reduction of fractions, Finding a percent of a number and what percent one number is of another Area relationships
7		
5	COMMUNICATIONS	ICATIONS

PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS	
Speaking	Discussion with various experts and officials in layout and design	Terminology, Diction, Implying, Enunciation, Clarity of expression, Denotation/Connota-	
Reading		tion, Logic Comprehension, Detail/Inférence, Informational reports, recommendation reports, Proposals, Definition, Instructions	<u> </u>
Writing Listening	Instructions, notes, set-up layout Oral communication on above subjects	Classification reports Comprehension, concentration, Logic, Note	
	73		

## OBEY SAFETY PROCEEDURES FOR INSTALLING AND OPERATING EQUIPMENT (TASK STATEMENT)

wiring, gas leaks, water leaks, grease build-up, Disregarding instructions or safety precautions Wet hands, or standing in water and using elec-Not keeping equipment in good repair: bare Unserviced extinguishers and disconnected Using hands on mechanical feed machines Not replacing safe guards on merchandise insufficient hood and exhaust system Ungrounded electrical equipment SAFETY -- HAZARD Unvented cooking equipment ERRORS Not following instructions Removing safety features Non-moveable equipment Sharp blades and cutters Not enough aisle space Rigid attachments tric equipment Carelessness systems Crowded Use all safety parts and mechanisms and guards Place small equipment on stainless steel stands Follow manufacturer's instructions and safety Periodically check wiring and gas connections PERFORMANCE KNOWLEDGE Use equipment only for intended uses Dissipation of odors, smoke and heat Choose moveable whenever possible Install flexible pipe attachments Manufacturer's instructions CUES **Ground equipment** Adjust aisle space Vent equipment Size and weight precautions Water present Gaseous smell Bare wiring Determine what can safely be used for purpose Copy of federal, state, and local ordinances perminimize size of hood or more than one fan taining to equipment standards and installa-Determine whether equipment is moveable or Determine a check system for wires and con-Determine if grouping of equipment is as to Copy of manufacturer's instructions and op-EQUIPMENT, MATERIALS, Determine what is safe operation Determine if adequately hooded DECISIONS nections (gas - electric) OBJECTS ACTED UPON other than intended erating proceedures TOOLS,

## OBEY SAFETY PROCEDURES FOR INSTALLING AND OPERATING EQUIPMENT TASK STATEMENT)

MATH NUMBER SYSTEMS	Positive rationals Fundamental Operations (Calculation) Addition, subtraction, multiplication, division algorithms Use of Numbers (without calculation) Counting Measurement: non-geometric Weight, liquid, dry, speed, temperature Basic Arithmetic Skills and Concepts Ratio and proportion, Knowledge of symmetry
SCIENCE	Characteristics of commercial gas (inflamable, odor) Characteristics of electricity in regards to water Basic electrical knowledge (bare wires, fuses), grounding, resets, 3 phase - 110 - 220 Effects of rapid air movement on temperature and grease build-up Effects of water on hot grez-e
	<u> </u>

PERFORMANCE MODES	EXAMPLES	SKILLS/CONCEPTS
Speaking	Oral instructions, reports on installation and opera-	Terminology, Implying, Clarity of expression,
	tion of equipment	Denotation/Connotation, Logic
Reading	Rules, laws, regulations, informational sources,	Comprehension, Detail/Inference, Information
	proposais	reports, Recommendation reports
Writing	Instructions, notes, set-up equipment	Definition, Instructions, Classification reports
Listening	Oral information, whether machine is operating	Comprehension, Concentration, Logic, Note
	satisfactorily	taking, Noise discrimination
Viewing	Place of equipment in total	Visual analysis, Describing
Smelling	Kitchen, motor - heat product	Working properly
	75	
*		200

### **APPENDIX**

### SAFETY-HAZARD

### SAFETY:

HAZARD:

Lift heavy weights properly Unplug equipment\_to clean

Use hot pads to handle pans and equipment

Clean floor immediately

Keep working area clean and uncluttered Keep sharp objects in proper places Be sure all safety equipment is in place

Dry hands before using equipment

Maintain proper fire extinguishers at proper areas Observe all safety rules in operating equipment Gas leaks Fire

Hot ovens and pans and equipment

Heavy lifting Ópen flame Spills and slips

High humidity and heat

Live steam

Shar knives, blades, edges Electrically operated machines

Hands and fingers-in mixers, grinders, slicers





### **GLOSSARY**

Adding . The process of increasing

Bacteria - Numerous microscopic organisms, various species which are concerned in fermentation and spoilage

Bag out - To press product out of a conical canvas or plastic bag into the desired shapes and forms and onto baking pans

Bake - To cook by dry heat in a clased place, as an oven

Bakery - Baker's shop or place where goods are made and/or sold

Bowl cost - Cost of ingredients in a specific formula

Bran - Skin or outer covering of the wheat berry; removed during milling

Bleeding - Term applied to dough that has been cut and left unsealed thus permitting the escape of air and gas

Blend - A mixture of two or more flavorings or grades of flour

Durum - A type of hard wheat flour used in making of macaroni products

Emulsify - To combine ingredients such as water and fat

Enrobe - Completely cover (top and sides) a baked product with icing or frosting

Fermentation - A chemical reaction of the ingredients causing the forming of a gas (CO<sub>2</sub>) which causes dough to expand

Formula - In baking, a recipe giving ingredients, amounts to be used, and method of combining them

Gluten - A protein that turns into a rubbery elastic substance when water is added to flour; it is this substance that holds the gas within

Graham - Coarse whole wheat flour

Invert sugar - A simple sugar; combination of dextrose and levulose

Leavening - Raising or lightening by air-steam or gas (CO<sub>2</sub>)

Molding (Moulding) - The act of forming a loaf of bread

Proof - The last stage of fermentation which allows the dough to raise under controlled heat and humidity (proof box)

Portion - Size or weight of a unit or serving



Pumpernickle - Coarse rye flour

Punch - Looping dough over itself after reaching the proper fermentation, forcing the gas out of the dough

Retarder - Refrigerator

Rye - Type of grain that produces a flour with a distinctive taste but no gluten and must be blended with wheat to make a bread

Strong wheat flour (hard) - Used in baking bread-rolls and special yeast products
Soft wheat flour - Used in baking more delicate products such as cakes, pastries and
cookies

Scaling - Portioning by weight or volume

Texture - Interior grain of a product; the feeling of a substance under the fingers

Whip - Aerate by beating to a froth

Whole wheat - Flour made from whole berry

Work (knead) - Knead into a mass or develop dough by added mixing

Yield - The number of finished portions derived from raw ingredients

